



Created by the  
Grain & Feed Association of Illinois

# Lift Safety Video

Sponsored by Harris International Elevator, Inc. and GROWMARK

Many different industries use special purpose personnel elevators, commonly referred to as manlifts. They include grain elevators, feed mills, ethanol plants, flour mills, food processors, and mines. Manlifts have made it possible for the industries they serve to become more productive and profitable.

As facilities have become taller and deeper, the demand for these special purpose lifts has increased. Manufacturers and the American Society of Mechanical Engineers (ASME) have worked to increase our safety while riding these lifts. The Grain & Feed Association of Illinois is committed to making their efforts worthwhile and helping the industries that employ manlifts safer for all workers by producing a general safety video and workbook.

Manlifts are not inherently dangerous — they are extremely safe if riders follow safety procedures during operation. This general "Manlift Safety" video with accompanying workbook is designed to help individuals riding and inspecting special purpose personnel elevators be aware of steps they can take to ride safely.

**The "Manlift Safety" video covers the following topics:**

- Brief history of vertical transportation
- Types of manlifts
- General ASME regulations
- Testing of equipment
- Safety components of a manlift
- General requirements of a manlift
- Daily operation
- Monthly maintenance
- Outside manlifts and their special requirements
- Rider errors and how they can be prevented

The accompanying workbook was developed directly from the video script as a companion resource. In addition to covering the topics listed above, it includes a checklist to recap and help reinforce the discussed safety steps.

## Available in VHS or DVD format

Your cost to purchase the Manlift Safety video in VHS or DVD format with workbook is:

**\$30/VHS or \$60/DVD** — members of the Safety•Health•Environmental Services program of the Grain & Feed Association of Illinois

**\$30/VHS or \$75/DVD** — members of the Grain & Feed Association of Illinois who are not enrolled in the Safety•Health•Environmental Services program

**\$50/VHS or \$100/DVD** — non-members of the Grain & Feed Association of Illinois

**TO ORDER:** Return this form with payment to the Grain & Feed Association of Illinois, 3521 Hollis Drive, Springfield, IL 62711  
(GFAI members may fax order form to 217-787-8671)

Please send \_\_\_\_\_ Manlift Safety Video  in VHS format and workbook set(s) to the following address:  
 in DVD format

Company Name \_\_\_\_\_

Address \_\_\_\_\_

City, State, Zip \_\_\_\_\_

Contact Name and Phone Number \_\_\_\_\_

Enclosed is: our check for \_\_\_\_\_ DVD video and workbook set(s) at \$60/\$75/\$100 each = \$ \_\_\_\_\_

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