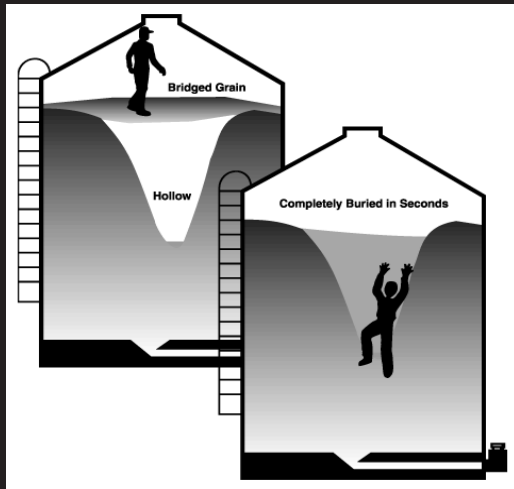
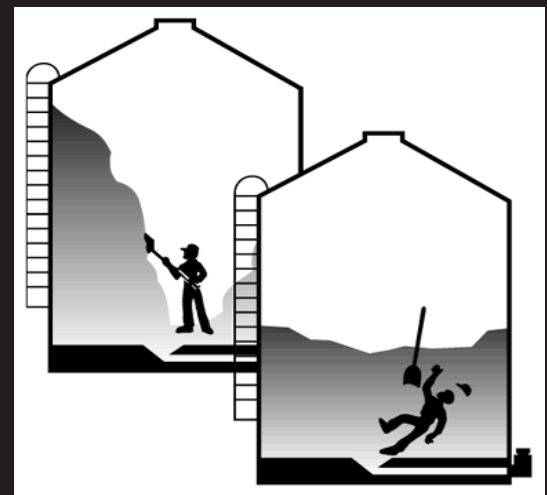


No one has to die



Most
grain bin accidents
occur when grain is
being unloaded

40% of accidents
involve grain
out of condition



- Educate workers about hazards
- If entering a bin, shut off power
- Use a safety harness and life line
- Work in pairs